

**REVISED** 

Report No.: MAN:HL:1548001980-2 ISSUE DATE: 12-Apr-2024

SPINKS INDIA

135, PACE CITY 1, SECTOR 37, GURUGRAM, HARYANA- 122001

**INDIA** 

CONTACT PERSON: DR. MANISHA MAHARANA

THE FOLLOWING SAMPLE(S) WAS/WERE SUBMITTED AND IDENTIFIED BY/ON BEHALF OF THE CUSTOMER AS:

SAMPLE DESCRIPTION T200 MIX INK -

> M1x,M2x,M3x,M5,M6,M7,M8,M9,M11,M12,M0,2002,3003,5002,9001,1004,9002, 1007.9023.0005.0006. 100VR1453.100VR1450. 100VR1440.100VR1170. 100VR133

LAB PROVIDED DETAILS:

CONDITION OF SAMPLE COMPLETE AND OK

THE LOCATION OF PERFORMANCE OF THE LABORATORY ACTIVITIES: SGS GURUGRAM LABORATORY: HEAVY METAL CONTENT, PHTHALATE CONTENT TEST, TITANIUM CONTENT, DETERMINATION OF AZO DYES, PENTACHLOROPHENOL CONTENT

SGS CHENNAI LABORATORY: TRICRESYL PHOSPHATE, CHLORINATED NAPHTHLENE, FUSCHINE TEST, RESIDUAL SOLVENTS, VOLATILE CHLORINATED HYDROCARBONS, SHORT AND MEDIUM CHAIN CHLORINATED PARAFFINS (SCCP AND MCCP), POLYCHLORINATED TERPHENYLS, POLYCHLORINATED BIPHENYLS, FLAME RETARDANT, HEXACHLOROCYCLOPHEXANE, N-NITROSAMINES TEST, 4.4 TETRAETHYLDIAMINO BENZOPHENONE (MICHLERS KETONE), TOLUENE DI-ISOCYANATE, VINYL CHLORIDE MONOMER,

SGS PUNE LABORATORY: AVOIDANCE OF HAZARDOUS SUBSTANCES (ASBESTOS) TEST

SAMPLE RECD ON 12-Mar-2024 **TESTING PERIOD**: 12-Mar-2024 - 03-Apr-2024

**MODIFIED DATE** 12-Apr-2024

#### SUMMARY OF TEST RESULTS:

Remarks: Analytes list reference taken from Substances Exclusion list mentioned under IS 15495:2020

TESTS	PASS	FAIL	REMARKS
1. HEAVY METAL	Р		
2. PHTHALATE CONTENT TEST			SEE RESULT
3. TRICRESYL PHOSPHATE			SEE RESULT
4. CHLORINATED NAPHTHLENE			SEE RESULT
5. FUSCHINE TEST			SEE RESULT
6. RESIDUAL SOLVENTS			SEE RESULT
7. VOLATILE CHLORINATED HYDROCARBONS			SEE RESULT
8. SHORT AND MEDIUM CHAIN CHLORINATED PARAFFINS (SCCP AND MCCP)			SEE RESULT
9. POLYCHLORINATED TERPHENYLS			SEE RESULT
10. POLYCHLORINATED BIPHENYLS			SEE RESULT
11. FLAME RETARDANT			SEE RESULT
12. HEXACHLOROCYCLOPHEXANE			SEE RESULT
13. N-NITROSAMINES TEST			SEE RESULT
14. 4,4 TETRAETHYLDIAMINO BENZOPHENONE (MICHLERS KETONE)			SEE RESULT
15. TOLUENE DI-ISOCYANATE			SEE RESULT
16. VINYL CHLORIDE MONOMER			SEE RESULT
17. TITANIUM CONTENT			SEE RESULT
18. PENTACHLOROPHENOL CONTENT			SEE RESULT

### This Report cancels and supersedes the Report No. 1548001980 Dated 10/04/2024 issued by SGS India.

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No decision rule is applied, when comparing the measurement result (s) with the applicable limit(s) according to the specification in the respective standard or as shared by the

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19. DETERMINATION OF AZO DYES		SEE RESULT
20. AVOIDANCE OF HAZARDOUS SUBSTANCES (ASBESTOS) TEST		SEE RESULT

P=Pass F=Fail

TEST(S) RESULT & METHOD: PLEASE REFER TO NEXT PAGE(S). RESULTS APPLY TO THE SAMPLE AS RECEIVED

Per Pro SGS India Pvt. Ltd.

**SANDIP BHUSHAN TECHNICAL MANAGER** 

**Authorized Signatory-Mechanical** 

Email your Test Report Related Enquiries at Feedback.HLT@sgs.com

Revision Remark: Report has been revised to change heavy metal test standard as per customer request.

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NON ACCREDITED TEST(S)

### **TEST RESULT:**

#### 1. HEAVY METAL:

Method: With reference to IS 15495:2020; Analysis Was Perforemd By ICP-OES.

Test Item(s)	Result (mg/kg)	Requirement (mg/kg)
Lead (Pb)	Not Detected	≤ 90
Arsenic (As)	Not Detected	≤ 25
Mercury (Hg)	Not Detected	≤ 60
Cadmium (Cd)	Not Detected	≤ 75
Barium (Ba)	Not Detected	≤ 1000
Hexavalent Chromium (CrVI)	Not Detected	≤ 60
Antimony (Sb)	Not Detected	≤ 60
Selenium (Se)	Not Detected	1
Conclusion	Pass	

Detection Limit: Hexavalent Chromium (CrVI): 8 ppm & Others: 10 ppm

**Tested Item: INK & THINNER** 

#### Note:-

- Additional testing of selenium (Se) performed as per customer request.

- Test has been sub-contracted to ISO/IEC 17025 accredited laboratory.

Method: With reference to EN 14372: 2004; Analysis was conducted by GC-MS		
Test Item(s)	Result (mg/kg)	Requirement (mg/kg)
Dibutyl Phthalate (DBP)	Not Detected	
Diisononyl Phthalate (DINP)	Not Detected	

Tested Item: INK & THINNER

Note:- Test has been sub-contracted to ISO/IEC 17025 accredited laboratory.

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### 3. TRICRESYL PHOSPHATE:

Method: Solvent Extraction; Analysis By GC-MS

Test Name	Result (ppm)	Requirement (ppm)
Tricresyl Phosphate	Not Detected	1

Detection Limit: 1 ppm

Tested Item: INK & THINNER

Note:- Test has been sub-contracted to ISO/IEC 17025 accredited laboratory.

### 4. CHLORINATED NAPHTHLENE:

Method: Solvent Extraction; Analysis By GC-MS

Test Name	Result (ppm)	Requirement (ppm)
Chlorinated Naphthlene	Not Detected	/

Detection Limit: 1 ppm

**Tested Item: INK & THINNER** 

Note:- Test has been sub-contracted to ISO/IEC 17025 accredited laboratory.

### 5. FUSCHINE TEST:

Method: With reference to DIN 54231:2022, Analysis was performed by HPLC-DAD-MSD

moundar With Foldrened to Birt o 1201.2022: What yold was portained by the 20 Birts wies			
Test Name		Result (ppm)	Requirement (ppm)
Fuschine Test		Not Detected	

Detection Limit: 15 ppm

**Tested Item: INK & THINNER** 

Note:- Test has been sub-contracted to ISO/IEC 17025 accredited laboratory.

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### 6. RESIDUAL SOLVENTS:

Method: In House Method: Analysis by GC-MS HEAD SPACE

Test Item	Result (ppm)	Requirement (ppm)
2-Ethoxy Ethanol	Not Detected	1
2-Ethoxyethyl Acetate	Not Detected	/
2-Methoxy Ethanol	Not Detected	1
2-Methoxy Ethyl Acetate	Not Detected	1
Benzene	Not Detected	1
Dichlorobenzene	Not Detected	1
Monochlorobenzene	Not Detected	1
Methanol	Not Detected	1
Toluene	Not Detected	1

Detection Limit: 10 ppm

**Tested Item: INK & THINNER** 

Note:- Test has been sub-contracted to ISO/IEC 17025 accredited laboratory.

## 7. VOLATILE CHLORINATED HYDROCARBONS:

Method: In House Method; Analysis by GC-MS HEAD SPACE

Test Item	Result (ppm)	Requirement (ppm)
Dichloromethane	Not Detected	/
Chloroform	Not Detected	/
Tetrachloromethane	Not Detected	1
1,1,2-Trichloroethane	Not Detected	/
1,1-Dichloroethane	Not Detected	/
1,2- Dichloroethane	Not Detected	/
Trichloroethylene	Not Detected	1
Perchloroethylene	Not Detected	/
1,1,1-Trichloroethane	Not Detected	1
1,1,1,2-Tetrachloroethane	Not Detected	/
1,1,2,2-Tetrachloroethane	Not Detected	1
Pentachloroethane	Not Detected	1
1,1-Dichloroethylene	Not Detected	1

Detection Limit: 50 ppm

**Tested Item: INK & THINNER** 

Note:- Test has been sub-contracted to ISO/IEC 17025 accredited laboratory.

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## 8. CHLORINATED PARAFFINS (SCCP AND MCCP):

Method: Solvent Extraction: Analysis By GC-MS-NCI.

Test Name	Result (ppm)	Requirement (ppm)
Short Chain Chlorinated Paraffin (SCCP) (C10-C13)	Not Detected	1
Medium Chain Chlorinated Paraffin (MCCP) (C14-C17)	Not Detected	1

Detection Limit: 50 ppm

**Tested Item:** INK & THINNER

Note:- Test has been sub-contracted to ISO/IEC 17025 accredited laboratory.

## 9. POLYCHLORINATED TERPHENYLS:

Method: Solvent Extraction : Analysis By GC-MS.

Test Name	Result (ppm)	Requirement (ppm)
Polychlorinated Terphenyls	Not Detected	/

Detection Limit: 1 ppm

**Tested Item:** INK & THINNER

Note:- Test has been sub-contracted to ISO/IEC 17025 accredited laboratory.

### 10. POLYCHLORINATED BIPHENYLS:

Method: Solvent Extraction; Analysis By GC-MS/ ECD.

Test Name	Result (ppm)	Requirement (ppm)
2-Chlorobiphenyl	Not Detected	1
3,3-Di Chlorobiphenyl	Not Detected	1
2,4,5-Tri Chlorobiphenyl	Not Detected	/
2,2',4,4'-Tetra Chlorobiphenyl	Not Detected	1
2,3'4,5',6-Penta Chlorobiphenyl	Not Detected	1
2,2',3,3',6,6'-Hexa Chlorobiphenyl	Not Detected	1
2,2',3,4,5,5',6- Heptachlorobiphenyl	Not Detected	/
2,2'3,3',4,4',5,5'-Octachlorobiphenyl	Not Detected	1
2,2',3,3',4,4'5,5',6-Nonachlorobiphenyl	Not Detected	1
2,2',3,3',4,4',5,5',6,6'-Decachlorobilphenyl	Not Detected	1

Detection Limit: 1 ppm

Tested Item: INK & THINNER

Note:- Test has been sub-contracted to ISO/IEC 17025 accredited laboratory.

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## 11. FLAME RETARDANTS:

Method: Solvent Extraction : Analysis By GC-MS

Test Item	Result (ppm)	Requirement (ppm)
Polybrominated Biphenyl (PBB)	Not Detected	/
Pentabromodiphenyl Ether (Penta BDE)	Not Detected	/
Tetrabromodiphenyl Ether (TetraBDE)	Not Detected	/
Hexabromodiphenyl Ether (Hexa BDE)	Not Detected	/
Heptabromodiphenyl Ether (Hepta BDE)	Not Detected	/
Octabromodiphenyl Ether (Octa BDE)	Not Detected	/
Decabromodiphenyl Ether (Deca BDE)	Not Detected	/
Hexabromocyclododecane (HBCDD)	Not Detected	/
Bis-(2,3-Dibromopropyl) Phosphate (BDBPP)	Not Detected	/
Tris-(2,3-Dibromopropyl) Phosphate (TDBPP)	Not Detected	/
Hexabromoobiphenyl (2,2,4,4,5,5)	Not Detected	/
2-Ethyl Hexyl Tetrabromobenzoate (TBB)	Not Detected	/
Tetrabromo Bisphenol A (TBBPA)	Not Detected	/
Bis-2-Ethyl Hexyl 2,3,4,5- Tetrabromophosphate (TBPH)	Not Detected	/
Pentabromophenol	Not Detected	/

Detection Limit: 50 ppm

**Tested Item:** INK & THINNER

Note: Test has been sub-contracted to ISO/IEC 17025 accredited laboratory.

## 12. HEXACHLOROCYCLOHEXANE:

Method: Solvent Extraction: Analysis By GC-MS

Test Name	Result (ppm)	Requirement (ppm)	
Hexachlorocyclohexane	Not Detected	/	

Detection Limit: 10 ppm

Tested Item: INK & THINNER

Note:- Test has been sub-contracted to ISO/IEC 17025 accredited laboratory.

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## 13. N-NITROSAMINES TEST:

Method: In House : Analysis By GC-MS

Test Item	Result (ppm)	Requirement (ppm)
N-Nitrosodimethylamine	Not Detected	/
N-Nitrosodiethylamine	Not Detected	/
N-Nitrosodipropylamine	Not Detected	/
N-Nitrosodi-n-butylamine	Not Detected	/
N-Nitrosomorpholine	Not Detected	/
N-Nitrosopyrrolidine	Not Detected	/
N-Nitrosopiperidine	Not Detected	/
N-Nitrosodiphenylamine	Not Detected	/
N-Nitrosomethylethylamine	Not Detected	/

Detection Limit: 10 ppm

**Tested Item: INK & THINNER** 

Note:- Test has been sub-contracted to ISO/IEC 17025 accredited laboratory.

## 14. 4,4 TETRAETHYLDIAMINO BENZOPHENONE (MICHLERS KETONE):

Method: Solvent Extraction: Analysis By GC-MS.

Test Item	Result (ppm)	Requirement (ppm)
4,4 Tetraethyldiamino Benzophenone	Not Detected	1
(Michlers Ketone)		

Detection Limit: 100 ppm

**Tested Item: INK & THINNER** 

Note:- Test has been sub-contracted to ISO/IEC 17025 accredited laboratory.

#### 15. TOLUENE DI-ISOCYANATE:

Method: With Reference To BS EN 13130-8 :2004. Analysis By LC-MS

Test Name	Result (ppm)	Requirement (ppm)
Toluene DI-Isocvanate	Not Detected	/

Detection Limit: 1 ppm

Tested Item: INK & THINNER

Note:- Test has been sub-contracted to ISO/IEC 17025 accredited laboratory.

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## 16. VINYL CHLORIDE MONOMER:

Method: In House Mthod: Analysis By GC-MS HEAD SPACE.

Test Name	Result (ppm)	Requirement (ppm)
Vinyl Chloride Monomer	Not Detected	/

Detection Limit: 1 ppm

**Tested Item:** 

Note: Test has been sub-contracted to ISO/IEC 17025 accredited laboratory.

### 17. TITANIUM CONTENT:

Method: In House Method: Analysis was performed by ICP-OES/MS

	iorniou by ror ozernio.	
Test Name	Result (ppm)	Requirement (ppm)
Titanium Content	382 ppm	1

Detection Limit: 100 ppm

Tested Item: INK & THINNER

Note:- Test has been sub-contracted to ISO/IEC 17025 accredited laboratory.

## 18. PENTACHLOROPHENOL CONTENT:

Method: With reference to EN ISO 17070: 2015: Analysis by GC-ECD/MS

Wethod: With reference to LIN 130 17070. 201		
Test Name	Result (ppm)	Requirement (ppm)
Pentachlorophenol Content	Not Detected	1

Detection Limit: 0.5 ppm

**Tested Item: INK & THINNER** 

Note:- Test has been sub-contracted to ISO/IEC 17025 accredited laboratory.

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Report No.: MAN:HL:1548001980-2

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**REVISED** 

NON ACCREDITED TEST(S)

### 19. DETERMINATION OF AZO DYES:

Method: With reference to ISO 14362-1: 2017, Determination of 4-aminoazobenzene (CAS No. 60-09-3)- EN ISO 14362-3: 2017; Analysis was conducted with GC-MS/HPLC-DAD

FORBIDDEN AMINES SUBSTANCES	CAS NO.	TEST RESULT(ppm)
4-Aminobiphenyl	92-67-1	ND
Benzidine	92-87-5	ND
4-Chlor-o-toluidine	95-69-2	ND
2-Naphthylamine	91-59-8	ND
o-Aminoazotoluene	97-56-3	ND
5-Nitro-o-toluidine / 2-Amino-4-nitrotoluene	99-55-8	ND
4-Chloroaniline	106-47-8	ND
4-Methoxy-m-phenylenediamine / 2,4-Diaminoanisole	615-05-4	ND
4,4'-Diaminodiphenylmethane	101-77-9	ND
3,3'-Dichlorobenzidine	91-94-1	ND
3,3'-Dimethoxybenzidine	119-90-4	ND
3,3'-Dimethybenzidine	119-93-7	ND
4,4'-Methylenedi-o-toluidine / 3,3'-Dimethyl-4,4'- diaminodiphenylmethane	838-88-0	ND
p-Cresidine	120-71-8	ND
4,4'-Methylene-bis-(2-chloroaniline)	101-14-4	ND
4,4'-Oxydianiline	101-80-4	ND
4,4'-Thiodianiline	139-65-1	ND
o-Toluidine	95-53-4	ND
4-Methyl-m-phenylenediamine / 2,4-Toluylendiamine	95-80-7	ND
2,4,5-Trimethylaniline	137-17-7	ND
4-Aminoazobenzene	60-09-3	ND
o-Anisidine	90-04-0	ND
2,6-Xylidine	87-62-7	ND
2,4-Xylidine	95-68-1	ND

Tested Item: INK & THINNER

## Note:

- ND= Not Detected

- Method Detection Limit: 25 mg/kg (ppm) (for individual compound)

Test has been sub-contracted to ISO/IEC 17025 accredited laboratory.

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NON ACCREDITED TEST(S)

#### Remark:

- The ISO 14362 1:2017 method will enable further cleavage of 4-aminoazobenzene to non- forbidden amines:aniline and1,4-phenylenediamine, If aniline and/or 1,4- phenylenediamine is not found (i.e. 5mg/kg) by mentioned test method, test result for 4-aminoazobenzene (CAS No. 60-09-3) is considered as "not detected" (i.e. <5mg/kg). Otherwise, the test method of ISO 14362 1:2017 will be employed to verify the presence of 4-aminoazobenzene.</p>
- Whenever 4-aminodiphenyl (CAS No. 92-67-1), 2-naphylamine (CAS No. 91-59-8) and 4-methoxy-m-phenylenediamine (CAS No. 615-05-4) is found, the use of banned azo colorants cannot be reliably ascertained without additional information, e.g. the chemical structure of the colorants used In case polyurethane material are used, e.g. PU foams and coatings and in prints, it cannot be ruled out that certain amines, e.g. 4,4'methylene-dianiline (MDA, CAS No. 101-77-9) and 2,4-toluylendiamine (TDA, CAS No. 95-80-7) are released from the PU component and not from a banned azo colorant.
- In case polyurethane material are used, e.g. PU foams and coatings and in prints, it cannot be ruled out that certain amines, e.g. 4,4'methylene-dianiline (MDA, CAS No. 101-77-9) and 2,4-toluylendiamine (TDA, CAS No. 95-80-7) are released from the PU component and not from a banned azo colorant.
- In case of pigment prints care has to be taken that 4,4-methylene-dianiline (MDA, CAS No. 101-77-9) is not released from a source of banned azo colorants but from e.g. a chemical fixing agent.

### 20. AVOIDANCE OF HAZARDOUS SUBSTANCES (ASBESTOS) TEST:

**Method:** With reference to JIS A 1481-1 (2016) ISO 22262-1 (2012) Analysis was performed by Stereo Microscope (SM) and Dispersion Staining Polarized Light Microscope (DS-PLM)

Reference: JIS A 1481-1 (2016) ISO 22262-1 (2012) Shimadzu Application Note-Surface Analysis Business Unit.

Test Item	Result	Requirement
Chrysotile (CAS No. 12001-29-5)	Negative	/
Amosite (CAS No. 12172-73-5)	Negative	/
Crocidolite (CAS No. 12001-28-4)	Negative	/
Anthophyllite (CAS No. 77536-67-5)	Negative	/
Tremolite (CAS No. 77536-68-6)	Negative	/
Actinolite (CAS No. 77536-66-4)	Negative	/

**Tested Item: INK & THINNER** 

### Note:

- If fibres are observed on the basis of color observation as well as ICDD search match/ peaks on XRD for particular asbestos material, then that particular asbestos will be present i.e positive. Rather then the asbestos will be absent i.e negative
- Test has been sub-contracted to ISO/IEC 17025 accredited laboratory.
- Above all testing has been performed as per customer request.

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\*\*\*\*END OF REPORT\*\*\*\*

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