



SOLVENT BASE

## ABS SERIES (PAD PRINTING)

**Characteristics:** bright gloss, high adhesion, excellent alcohol and wearresistance.

**Application Industries:** fine screen in electrical/electronic area.

**Applicable Materials:** ABS, acrylic, PC and PVC sheets.

**Physical Features:**

Sieving capacity: more than 200T

Tack-free time: 10-15 minutes, natural volatilization

Hard drying time: 8-12 hours, natural volatilization

Thinner: S-2, S-6 (ABS specific), S-26 (thinner for transfer printing)

Cleaner: S-186

Antifoaming agent: ABS-specific antifoaming agent

**Color matching system:**

Only used with MPS Series, do not use it with other series of inks.

**Applications:**

- 1) It is necessary to do tests and determine whether it can be used after 24 hours of natural drying before volume printing.
- 2) Add some PP-122 slow curing agent to improve sieving property when high mess screen (more than 350T) is used.
- 3) Use ABS specific thinner to improve property of ink.

**Notice:**

- 1) Finished prints can not contact with soft PVC for fear that its plasticizer results in stickiness and loss of color.
- 2) To avoid compromise of its alcohol resistance, do not use PP-783 slower curing thinner when prints dry under room temperature.

Hazardous Substance: Class 4 Petroleum No.2.

**Safe Handle:**

- 1) Please wear gloves and safety glasses in case of contact with skin and eyes. If ink splashes onto skin or into eyes, rinse immediately with plenty of water, and seek medical advice.
- 2) Store container in a cool, dry place. Keep away from source of heat, flame and direct sunlight.
- 3) We strongly recommend that you handle this product according to MSDS.

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